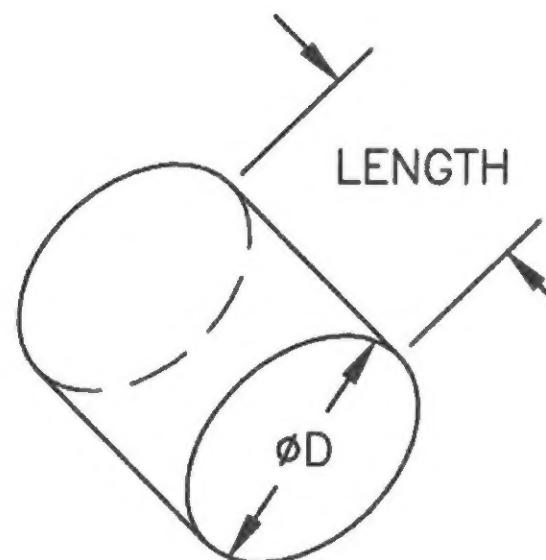


D

D



## SPECIFICATION CONTROL DRAWING

- ▲ PURCHASE MATERIAL: 17-4 PH / TYPE 630 / S17400 STAINLESS STEEL ROUND BAR
- ▲ SPECIFICATION: AMS 5643 OR ASTM A564
- ▲ HEAT TREATMENT: H925 CONDITION PER AMS 2759/3, HRC 38-45

TOLERANCE: +0.030/-0.000 ON ALL DIMENSIONS

UNITS: ALL DIMENSIONS ARE IN INCHES

PART NUMBER: PER THE FOLLOWING TABLE

Part No.	Alloy	D (Diameter)	Length
D6104-001	17-4 PH STAINLESS STEEL	$\phi 3.00$	3.80
D6104-003	17-4 PH STAINLESS STEEL	$\phi 3.25$	3.80
D6104-005	17-4 PH STAINLESS STEEL	$\phi 4.00$	5.10
D6104-007	17-4 PH STAINLESS STEEL	$\phi 4.50$	5.10
D6104-009	17-4 PH STAINLESS STEEL	$\phi 5.25$	4.10
D6104-011	17-4 PH STAINLESS STEEL	$\phi 6.50$	4.10

▲	C	REDRAW, ADD HEAT TREATMENT REQ, ADD ASTM A564	CP	21.12.03
	B	CLARIFY ALLOW SPEC, ADD D6104-009/011, REDUCE LENGTH OF BILLETS	KJ	02.11.25
	A	NEW ISSUE	RF	01.04.10
REV.		DESCRIPTION	BY	DATE
DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	CP			
CHECKED	SAD	DRAWING NO.	REV. C	
MFG. APPR.	SH	D6104	SHEET 1 OF 1	
APPROVED	CP	TITLE	SCALE	
DE APPR.	CP	ROUND BILLET, 17-4	NTS	
DATE	21.12.03	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

RELEASED  
2021 DEC 10  
H3 ECR 353 91

APPROVED